INSTALLATION GUIDE



MiTek HARDY FRAME Shear Wall Systems

Table of Contents

Company Profile	
Product Listings	
MiTek [®] Hardy Frame [®] Accessories	
USP Structural Connectors	
Panel Photos	
Panel Installations	
	13
Details	14-19
Brace Frame and Moment Frame Photos	
Brace Frame Installations	
Illustrations	21
Details	
MiTek [®] Hardy Frame [®] Special Moment Frame	
Installation	
Dimensions and Achorage	
Details	
Retrofit Applications	
Hole Chart and Attachments	

Additional MiTek[®] Publications

.....back cover

iTek[®] Hardy Frame[®] manufactures and markets the revolutionary MiTek[®] Hardy Frame[®] shear wall system, and has been the leader in the pre-fabricated shear wall industry for over 15 years. The MiTek[®] Hardy Frame[®] system allows Building Design Professionals to economically and safely minimize wall space and maximize wall openings while resisting high wind and earthquake loads.

The MiTek[®] Hardy Frame[®] product line includes Panels, Brace Frames, Special Moment Frames, and various accessory items for complete installation. The new HFX design presented in this catalog has been tested per the ICC-ES Acceptance Criteria AC322, and has shown to provide excellent strength, excellent stiffness, and excellent ductility.

The original MiTek[®] Hardy Frame[®] shear wall system was conceived and developed by Gary L. Hardy, a licensed General Contractor with over 25 years of framing experience. His vision was to develop a strong yet durable pre-fabricated shear wall solution that is cost effective, simple to install, and easy to inspect in order to eliminate the problems and hidden costs associated with site-built plywood shear walls.

From its inception the MiTek[®] Hardy Frame[®] Shear Wall System has proven to be the leading innovator in it's category. In fact, the MiTek[®] Hardy Frame[®] was the first to be recognized by ICBO-ES and LA City, the first to gain approval for multistory applications, the first Balloon Wall application, and the first to be recognized to comply with the 2003 and 2006 IBC and IRC Building Codes. Our 9 inch Panel remains the narrowest prefabricated shear wall in the industry and we have now expanded our product line to include 15 and 21 inch widths.

MiTek[®] Hardy Frame[®] is a wholly owned subsidiary of MiTek[®] USA, Inc., which is part of Warren Buffett's Berkshire Hathaway, Inc. By combining our talents with MiTek's manufacturing, engineering, and software expertise, we have amassed the resources to develop and offer the best products and services for our customers. The latest result of these efforts is the development of the HFX product line.

Our mission remains to provide you with the safest and most cost effective solutions to all of your shear and wall bracing challenges. We strive to accomplish this by adopting a process of constant improvement – continuously seeking ways to improve our operations, our products, and our services.

All of the MiTek[®] Hardy Frame[®] products are conveniently available through local lumber yards and building hardware suppliers. Please contact us today to discover how the MiTek[®] Hardy Frame[®] shear wall system can provide you with the <u>Best Value</u> solutions to your shear and wall bracing needs.

For more information, please call us at 800-754-3030 or visit our website at www.hardyframe.com





HFX Model Number	W (in)	H (in)	Depth (in)	Wt (lbs)	Minimum Screw Qty @ Top (ea)	Minimum Screw Qty @ Bottom (ea)	Screw Holes Available @ Edges (ea)									
HFX-9x79.5	9	79-1/2		77	5	NA										
HFX-12x78	12			90	6	6										
HFX-15x78	15			101	8	8	4									
HFX-18x78	18	78		113	10	10	4									
HFX-21x78	21			133	12	12										
HFX-24x78	24			148	14	14										
HFX-9x8	9	93-3/4		90	5	NA										
HFX-12x8	12			106	6	6										
HFX-15x8	15			118	8	8	4									
HFX-18x8	18	92-1/4		131	10	10	4									
HFX-21x8	21			157	12	12										
HFX-24x8	24			172	14	14										
HFX-32x8	32	00 1/4		143	10	10	NA									
HFX-44x8	44	92-1/4		174	14	14	NA									
HFX-12x9	12	104-1/4		116	6	6										
HFX-15x9	15			130	8	8										
HFX-18x9	18			144	10	10	4									
HFX-21x9	21			175	12	12										
HFX-24x9	24			190	14	14										
HFX-32x9	32	104 1/4		158	10	10										
HFX-44x9	44	104-1/4		190	14	14	NA									
HFX-12x10	12			128	6	6										
HFX-15x10	15		0.1/0	143	8	8										
HFX-18x10	18	116-1/4	3-1/2	158	10	10	5									
HFX-21x10	21	110 1/4	110 1/4										195	12	12	
HFX-24x10	24														209	14
HFX-32x10	32				173	10	10	NA								
HFX-44x10	44	110-1/4		206	14	14	NA									
HFX-15x11	15			161	8	8										
HFX-18x11	18	100 111	100 1/4	100 1/4		177	10	10	F							
HFX-21x11	21	120-1/4		218	12	12	Ð									
HFX-24x11	24			233	14	14										
HFX-32x11	32	100 1/4		188	10	10	NA									
HFX-44x11	44	120-1/4		222	14	14	NA									
HFX-15x12	15			174	8	8										
HFX-18x12	18	140 1/4		190	10	10	G									
HFX-21x12	21	140-1/4		235	12	12	0									
HFX-24x12	24			251	14	14										
HFX-32x12	32	140 1/4		203	10	10	NA									
HFX-44x12	44	140-1/4		238	14	14	NA									
HFX-15x13	15			187	8	8										
HFX-18x13	18	150 1/4		203	10	10	G									
HFX-21x13	21	152-1/4		254	12	12	6									
HFX-24x13	24			269	14	14										
HFX-32x13	32	150 1/4		218	10	10	NA									
HFX-44x13	44	152-1/4		254	14	14	NA									

* HFX/S models (not shown) are fabricated to standard steel stud heights of 96-5/8", 108-5/8" etc.

	HFX Model Number	W (in)	H (in)	Depth (in)	Wt (lbs)	Minimum Screw Qty @ Top (ea)	Minimum Screw Qty @ Bottom (ea)	Screw Holes Available @ Edges (ea)
	HFX-15x14	15			223	8		
	HFX-18x14	18	104 1/4		250	10		
	HFX-21x14	21	104-1/4		271	12		
	HFX-24x14	24			299	14		
10 states and states a	HFX-15x15	15			240	8		
	HFX-18x15	18	176 1/4		267	10		6
•	HFX-21x15	21	170-1/4		291	12		0
	HFX-24x15	24			320	14		
	HFX-15x16	15			257	8		
	HFX-18x16	18	100 1//		284	10	· ·	
	HFX-21x16	21	100-1/4		311	12		
	HFX-24x16	24			340	14		
	HFX-15x17	15			274	8		
	HFX-18x17	18	200-1/4	3_1/2	301	10	NA	
	HFX-21x17	21	200-1/4	J-1/2	331	12	11/7	
	HFX-24x17	24			361	14		7
	HFX-15x18	15			291	8		/
	HFX-18x18	18	212_1//		318	10		
	HFX-21x18	21	212-1/4		352	12		
	HFX-24x18	24			382	14		
	HFX-15x19	15			308	8		
	HFX-18x19	18	22/1_1//		335	10		
Della en Denel	HFX-21x19	21	224-1/4		373	12		
Balloon Panel	HFX-24x19	24			402	14		8
15 in. thru 24 in widths	HFX-15x20	15			325	8		0
14 ft. thru 20 ft. heights	HFX-18x20	18	236-1/4		352	10		
	HFX-21x20	21	230-1/4		394	12		
	HFX-24x20	24			422	14		

	HFP Model Number	W (in)	H (in)	Depth (in)	Wt (lbs	Rod Dia. @ Top (in)	Rod Dia. @ Bottom (in)	Screw Holes @ Edges (ea)
	HFP8-7/8	3-1/2"	00.1/4"		40	7/8	7/8	
	HFP8-1 1/8		92-1/4		42	1-1/8	1-1/8	
	HFP9-7/8		104-1/4"		47	7/8	7/8	
	HFP9-1 1/8					1-1/8	1-1/8	NA
	HFP10-7/8		116-1/4"	3-1/2"	52	7/8	7/8	
	HFP10-1 1/8					1-1/8	1-1/8	
	HFP11-7/8		100 1//		57	7/8	7/8	
	HFP11-1 1/8		128-1/4"			1-1/8	1-1/8	
	HFP12-7/8		140 1/4"		62	7/8	7/8	
Post	HFP12-1 1/8]	140-1/4			1-1/8	1-1/8	
	HFP13-7/8		152_1///"		07	7/8	7/8	
	HFP13-1 1/8		132-1/4		07	1-1/8	1-1/8	

Ordering Information

1) For Panels, adding "STK" after the model number indicates HFX Stacking Panels with built-in HFSW-Stacking Washers pre-welded inside the top channel.

- 2) HFX/S models (not shown) are fabricated to standard steel stud heights of 96-5/8", 108-5/8" etc.
- 3) Custom heights are available for Panels, Brace Frames and Posts not to exceed the maximum height listed for that model.
- 4) Model numbers HFX-9x79.5, HFX-12x78, HFX-15x78, HFX-18x78, HFX-21x78 and HFX-24x78 Panels come with two straps welded to the solid face. All models can be ordered custom with welded straps on either face.
- 5) For Post, order with 1-1/8 Diameter Rods when connecting to Panels, 7/8 Diameter for Brace Frames.

Connector Information

- 1) Screws are 1/4-inch diameter USP-WS (ESR-2761) or equal
- 2) Screws at top are 3-inches when attaching directly to the collector. When installing a 2x wood filler at the top connection, the minimum screw length is 4-1/2 inches.
- 3) Screws at bottom (when applicable) are 4-1/2 inches at Panel and Brace Frame connections, 3-inches (minimum) at MiTek® Hardy Frame® Bearing Plate.
- 4) 1/4" diameter edge screws to adjacent framing are required when installing fillers above greater than 2-1/2" or when specified by the Building Design Professional.

Anchorage

	Temp	late Kits		Anchor Bolt Assemblies		Templates					Bolt Braces				
STD Rods ¹	Wt (Ibs)	HS Rods ²	Wt (Ibs)	Panels ^{1,2,3}	Wt (Ibs)	Single	Wt (Ibs)	Single For 6" Framing	Wt (Ibs)	Back to Back	Wt (Ibs)	Single	Wt (Ibs)	Back to Back	Wt (lbs)
HFXTK9	20	HFXTK-HS9	26	HFAB1-1/8x36STD	10.5	HFXT9	0.7	HFXT9-6	1.0	HFXDT9	2.0	HFXBB9	0.3	HFXDBB9	0.3
HFXTK12	20	HFXTK-HS12	26	HFAB1-1/8x48STD	13.5	HFXT12	0.9	HFXT12-6	1.2	HFXDT12	2.2	HFXBB12	0.4	HFXDBB12	0.4
HFXTK15	21	HFXTK-HS15	26	HFAB1-1/8x60STD	16.3	HFXT15	1.2	HFXT15-6	1.5	HFXDT15	2.5	HFXBB15	0.5	HFXDBB15	0.5
HFXTK18	21	HFXTK-HS18	27	HFAB1-1/8x72STD	18.9	HFXT18	1.4	HFXT18-6	1.7	HFXDT18	2.8	HFXBB18	0.6	HFXDBB18	0.6
HFXTK21	21	HFXTK-HS21	27	HFAB1-1/8x36HS	10.8	HFXT21	1.7	HFXT21-6	1.0	HFXDT21	3.3	HFXBB21	0.7	HFXDBB21	0.7
HFXTK24	22	HFXTK-HS24	28	HFAB1-1/8x48HS	13.5	HFXT24	1.9	HFXT24-6	1.2	HFXDT24	3.8	HFXBB24	0.8	HFXDBB24	0.8
HFXTK32	16	HFXTK-HS32	18	HFAB1-1/8x60HS	16.4	HFXT32	3.2	HFXT32-6	3.5	HFXDT32	5.1				
HFXTK44	17	HFXTK-HS44	19	HFAB1-1/8x72HS	19.3	HFXT44	4.2	HFXT44-6	4.5	HFXDT44	6.4				
0		•		<u></u>		~		~							



4



HFAB



Bottom and Top Connectors



Grade 8 Hex Nut (Included with Panel) Hardened Round Washer (Included with Panel)

ALT: two SAE Washers

Hold Down Anchor

ALT: two Flat-Round Washers

"STD" = ASTM F1554 Grade 36 •Requires HFXBB (Bolt Brace) or Plate Washers @ embed end "HS" = ASTM A193 Grade B7

•Requires 1/2 x 3 x 3 HFPW (Plate Washer) @ embed end, HFXBB (Bolt Brace) optional

Standard Grade Hex Nut minimum (Included with Kit)

•Do not attempt to bend HS rods

HFXBB - Bolt Brace (Included with Kit)

1/2 x 3 x 3 Plate Washer

MiTek[®] Hardy Frame[®] HFX Template (HFXT)

- Assures proper bolt spacing and alignment
- 16 gage material supports weight of embed bolts
- Variety of applications
- Also available for 2x6 wall framing



MiTek® Hardy Frame® HFX Template Kit (HFXTK)







MiTek [®] Hardy Frame [®] HFX Template Kit Components										
			Pa	inels	Brace I	rames				
Kit Model Number	Template (1 ea)	Bolt Brace (1 ea)		Anchor Bolt As	sembly					
			1-1/8 STD	1-1/8 HS	7/8 STD	7/8 HS				
HFXTK9	HFXT9	HFXBB9	2							
HFXTK12			2							
HFXTK-HS12	ΠΓΛΙΙΖ	HEXBB12		2						
HFXTK15			2							
HFXTK-HS15		TEADDID		2						
HFXTK18			2							
HFXTK-HS18	ΠΓΛΙΙΟ	ILYDD I 0		2						
HFXTK21	LIEVT01		2							
HFXTK-HS21		ΠΓΛΟΟΖΙ		2						
HFXTK24	LIEVTOA		2							
HFXTK-HS24	111 / 124	TII ADD24		2						
HFXTK32	LIEVT22				2					
HFXTK-HS32	ΠΓΛΙΟΖ	NA				2				
HFXTK44		INA			2					
HFXTK-HS44	ΠΓΛΙ44					2				

Anchor Bolt Assemblies:

1-1/8 STD = 1-1/8 x 32" ASTM F1554 Grade-36 all thread with (3) Standard Hex Nuts.

1-1/8 HS = 1-1/8 x 38" ASTM A193 Grade-B7 all thread with (1) 1/2x3x3 ASTM A36 Plate Washer & (3) Standard Hex Nuts

7/8 STD = 7/8 x 30" ASTM F1554 Grade-36 all thread with (1) 1/2x3x3 ASTM A36 Plate Washer & (3) Standard Hex Nuts

7/8 HS = 7/8 x 31" ASTM A193 Grade-B7 all thread with (1) 1/2x3x3 ASTM A36 Plate Washer & (3) Standard Hex Nuts

For other rod lengths contact MiTek[®] Hardy Frames

- 1) All Thread length = length of embed (le) + 12" (formboard) + 6" (Kit assembly + height above concrete) For Raised Floor installations adjust the all thread length or extend length with a Grade 8 Coupling nut
- 2) The Hardened Round Washers for connecting the Panel base may be substituted with two SAE or two Round-Flat Washers
- 3) STD assemblies require a MiTek[®] Hardy Frame[®] Bolt Brace (Minimum) double nutted at the embed end or 1/2x3x3 ASTM A36 Plate Washer
- 4) HS assemblies require 1/2x3x3 ASTM A36 Plate Washer (HFPW) (Minimum) and the MiTek® Hardy Frame® Bolt Brace is optional
- 5) HS all thread rods provided by MiTek[®] Hardy Frame[®] are stamped on both ends /HF



Anchor Bolt Assemblies

MiTek[®] Hardy Frame[®] Anchor Bolt Assemblies (HFAB) are sold individually in lengths of 36, 48, 60 and 72 inches to provide rod lengths for various embed depths. HFABs are available in Standard Grade (STD) or High Strength Grade (HS) to meet plan specifications and in 1-1/8 inch diameters for anchoring Panels, 7/8 inch diameters for anchoring Brace Frames.

For complete structural components provided in MiTek[®] Hardy Frame[®] Template Kits order the following:

Panels

- 2 each HFAB1-1/8 (Specify length and STD or HS grade)
- 1 each HFXT Template
- 1 each HFXBB Bolt Brace

Brace Frames

- 2 each HFAB7/8 (Specify length and STD or HS grade)
- 1 each HFXT Template

Panels	Brace Frames
HFAB1-1/8x36STD	HFAB7/8x36STD
HFAB1-1/8x48STD	HFAB7/8x48STD
HFAB1-1/8x60STD	HFAB7/8x60STD
HFAB1-1/8x72STD	HFAB7/8x72STD
HFAB1-1/8x36HS	HFAB7/8x36HS
HFAB1-1/8x48HS	HFAB7/8x48HS
HFAB1-1/8x60HS	HFAB7/8x60HS
HFAB1-1/8x72HS	HFAB7/8x72HS



MiTek[®] Hardy Frame[®] T-Rods (HFTR)

MiTek[®] Hardy Frame[®] T-Rods (HFTR) are used in combination with MiTek[®] Hardy Frame[®] Templates and Bolt Braces to position the embed end of hold down anchors prior to pouring concrete. T-Rods are 1/2 inch diameter, 5 feet long, pointed on one end with a handle provided on the other end. With the MiTek[®] Hardy Frame[®] Template Kit assembled and hung from a form board the installer feeds the pointed end of the HFTR through square holes provided in the Template then through holes provided in the Bolt Brace. When the embed end of the hold down anchor is in the desired location the T-Rod is pushed into the soil at the bottom of the footing to prevent movement during the concrete pour. After the concrete is poured and before it sets remove the T-Rod leaving the anchors positioned perfectly in the footing.







HFDBX

HFBX46L

MiTek® Hardy Frame® Bolt Lever (HFBL)

- Straightens embed bolts while preventing concrete spall
- Place nut on bolt and position inside the HFBL cylinder. With handle oriented in direction to be bent, pull handle downwards
- Unique base plate applies compression to concrete to prevent spall
- Extension handle provides leverage
- Note: Not recommended for use with high strength rods

MiTek® Hardy Frame® Base Extension (HFBX)

- Connects adjacent wood mudsill and stud (or post) to MiTek[®] Hardy Frame[®] Panel/Brace Frame
- Adjustable installation for HFBX extends up to 6-1/2" beyond edge of Panel.



- Break-away tab allows installation after Panel/Frame has been set
- HFDBX for back-to-back Panel installations
- HFBX46L (Left) and HFBX46R (Right) connect to 4x6 members
- HFBX66L (Left) and HFBX66R (Right) connect to 6x6 members
- Left and Right configurations accommodate Panel installation flush to one face of 6" framing



MiTek® Hardy Frame® Bearing Plate (HFXBP)

For Installation with MiTek® Hardy Frame® Panels

- 3/4" thick x 3 1/2" wide ASTM A36 steel
- Model number corresponds to Panel width, HFXBP length extends 3" beyond Panel edges <u>Check for outside corner conditions!</u>
- · Reduces wood deformation from overturning forces
- · Reduces effects of shrinkage by eliminating bottom plate

Note: The allowable values in raised floor and upper floor tables assume installation of HFXBP. Installation without a HFXBP may result in a reduction of allowable loads

MiTek[®] Hardy Frame[®] Stacking Washer (HFSW)

- MiTek[®] Hardy Frame[®] Stacking Washers (HFSW) are required in the top of Panels when connecting to a hold down rod from above.
- MiTek[®] Hardy Frame[®] STK Panels, include Stacking Washers pre-welded inside the top channel.
- When Stacking Washers have not been pre-welded, they are available individually or in Tension Connector Kits (HFTC)
- HFSW12 measures 2-3/4" x 3" for installation in HFX-12x Panels
- HFSW15-24 measures 2-3/4" x 5" for installation in HFX-15x through HFX-24x Panels

MiTek® Hardy Frame® Tension Connectors

*For joist depths up to 14"



MiTek [®] Hardy Frame [®] Tension Connector Kit Components								
Tension Kit Model Number	HFSW Stacking	Par	iels	Brace Frames				
	Washer (2 per kit)	Hold Down Ancbor Assembly						
		1-1/8 STD	1-1/8 HS	7/8 STD	7/8 HS			
HFTC12-STD	HFSW12	2						
HFTC12-HS	HFSW12		2					
HFTC15-24 STD	HFSW15-24	2						
HFTC15-24 HS	HFSW15-24		2					
HFTC-7/8 STD	NA			2				
HFTC-7/8 HS	NA				2			

Hold Down Anchor Assemblies:

HFTC-1 1/8 STD = $1-1/8 \times 26^{\circ}$ ASTM F1554 Grade-36 all thread with (2) Hardened Round Washers & (2) Grade 8 Hex Nuts. **HFTC-1 1/8 HS** = $1-1/8 \times 26^{\circ}$ ASTM A193 Grade-B7 all thread with (2) Hardened Round Washers & (2) Grade 8 Hex Nuts

HFTC-7/8 STD = $7/8 \times 26^{\circ}$ ASTM F1554 Grade-36 all thread with

(2) Hardened Round Washers & (2) Grade 8 Hex Nuts. HFTC-7/8 HS = 7/8 x 26" ASTM A193 Grade-B7 all thread with (2)

- Hardened Round Washers & (2) Grade 8 Hex Nuts
- 1) MiTek $\ensuremath{\mathbb{B}}$ Hardy Frame $\ensuremath{\mathbb{B}}$ HFSW Stacking Washers are required in the top channel of Panels when connecting to a hold down anchor from above
- 2) All Thread length fits up to a 14" joist depth + 3/4" subfloor + (4) 2x wood plate
- 3) Each Hardened Round Washer may be substituted with (2) SAE or (2) Round-Flat Washers
- 4) HS all thread rods provided by MiTek® Hardy Frame are stamped on both ends HF

MiTek® Hardy Frame® Post

The MiTek® Hardy Frame® HFP and HFP/S Post are available in 7/8 inch diameter hold down rods for connecting to Brace Frames above and in 1-1/8 inch diameter for connecting to Panels above.

Tables provide tensile values for standard grade (STD) and for High Strength (HS) hold down rods. Be sure to include the embed callout on the foundation plan

The access holes to both the bottom and the top hold down rods are now located on the same edge of the post.

All Posts are 3 1/2" x 3 1/2" square and are fabricated from 12 gage steel. Custom heights up to the maximum listed in the table are available.



MiTek[®] Hardy Frame[®] below



Brace Frame to two MiTek® Hardy Frame[®] Posts below



MiTek[®] Hardy Frame[®] Post on nut and washer



1) The values in this table are Allowable Stress Design (ASD), exclude a 1.33 stress increase, and assume installations on a rigid base, or a nut and washer with non-shrink grout of 5000 psi minimum compressive strength.

2) The HFP is used to transfer tension and compression loads from Panels or Brace Frames on upper floors. The amplification factor (Ω) for discontinuous lateral systems does need to be applied.

3) The maximum allowable compression of the post is limited as follows:

- A) Wood with 625 psi allowable compression perpendicular to grain = 7.656 lbs.
 - B) Wood with 680 psi allowable compression perpendicular to grain =
- 8,330 lbs. C) 2500 psi Concrete = 10,412 lbs.
- D) 3000 psi Concrete = 12,495 lbs.
- E) 4000 psi Concrete = 16,660 lbs.

4) For installation on supporting materials other than noted above, the Design Professional must check the Bearing Stress based on the Post bearing area of 12.25 square inches.

5) For compression loads exceeding the allowable bearing stress of the supporting material the Building Design Professional is permitted to design bearing plates to increase the bearing area in order to reduce the bearing stress.

STD indicates bolts complying with ASTM F1554 Grade 36. HS rods include, but are not limited to ASTM F1554 Grade 105, ASTM A193 Grade B7 or ASTM A354 Grade BD.

Panel to two MiTek[®] Hardy Frame[®] Posts

Net Height (in)

Model Number

HD Dia (in)

MiTek[®] Hardy Frame[®]

Allowable Compression ^{3,4,5} (lbs)

(requires 5	,000 psi
non-shrink	< grout)
STD	HS
Allowable	Allowable
Tension ⁶	Tension ⁶

		HFP		
92 1/4	7/8	04 705	13,080	28,185
92 1/4	1 1/8	24,735	21,620	35,275
104 1/4	7/8	00.005	13,080	28,185
104 1/4	1 1/8	22,320	21,620	35,275
116 1/4	7/8	10.000	13,080	28,185
116 1/4	1 1/8	19,900	21,620	35,275
128 1/4	7/8	17 500	13,080	28,185
128 1/4	1 1/8	17,520	21,620	35,275
140 1/4	7/8	15 020	13,080	28,185
140 1/4	1 1/8	10,230	21,620	35,275
152 1/4	7/8	12.050	13,080	28,185
152 1/4	1 1/8	13,030	21,620	35,275
		HFP/S		
96 5/8	7/8	02.065	13,080	28,185
96 5/8	1 1/8	23,000	21,620	35,275
108 5/8	7/8	21.440	13,080	28,185
108 5/8	1 1/8	21,440	21,620	35,275
120 5/8	7/8	10.025	13,080	28,185
120 5/8	1 1/8	19,025	21,620	35,275
132 5/8	7/8	16.670	13,080	28,185
132 5/8	1 1/8	10,070	21,620	35,275
144 5/8	7/8	14 420	13,080	28,185
144 5/8	1 1/8	14,430	21,620	35,275
156 5/8	7/8	12 330	13,080	28,185
	1 1 /0	12,000	01 600	0E 07E
	92 1/4 92 1/4 104 1/4 104 1/4 116 1/4 128 1/4 128 1/4 128 1/4 140 1/4 152 1/4 152 1/4 152 1/4 152 1/4 152 1/4 96 5/8 96 5/8 96 5/8 96 5/8 108 5/8 108 5/8 120 5/8 120 5/8 132 5/8 132 5/8 132 5/8 134 5/8 144 5/8	92 1/4 7/8 92 1/4 1 1/8 104 1/4 7/8 104 1/4 1 1/8 104 1/4 1 1/8 116 1/4 7/8 116 1/4 7/8 128 1/4 7/8 128 1/4 1 1/8 140 1/4 7/8 152 1/4 7/8 152 1/4 1 1/8 96 5/8 7/8 96 5/8 7/8 108 5/8 7/8 108 5/8 1 1/8 120 5/8 1 1/8 120 5/8 1 1/8 120 5/8 1 1/8 120 5/8 1 1/8 120 5/8 1 1/8 120 5/8 1 1/8 132 5/8 1 1/8 132 5/8 1 1/8 144 5/8 7/8 144 5/8 7/8 144 5/8 7/8	HFP $92 1/4$ $7/8$ $24,735$ $92 1/4$ $11/8$ $24,735$ $104 1/4$ $11/8$ $22,325$ $104 1/4$ $11/8$ $22,325$ $116 1/4$ $11/8$ $19,900$ $116 1/4$ $11/8$ $19,900$ $118 1/4$ $11/8$ $17,520$ $128 1/4$ $11/8$ $17,520$ $128 1/4$ $11/8$ $15,230$ $140 1/4$ $7/8$ $13,050$ $152 1/4$ $7/8$ $13,050$ $152 1/4$ $11/8$ $13,050$ $152 1/4$ $11/8$ $13,050$ $152 1/4$ $11/8$ $13,050$ $152 1/4$ $11/8$ $13,050$ $152 1/4$ $11/8$ $23,865$ $96 5/8$ $7/8$ $23,865$ $108 5/8$ $11/8$ $19,025$ $120 5/8$ $11/8$ $19,025$ $132 5/8$ $11/8$ $16,670$ $132 5/8$ $11/8$ $14,430$	HFP 92 1/4 $7/8$ $24,735$ $13,080$ 92 1/4 $11/8$ $24,735$ $21,620$ $104 1/4$ $7/8$ $22,325$ $13,080$ $104 1/4$ $11/8$ $22,325$ $21,620$ $116 1/4$ $11/8$ $19,900$ $21,620$ $116 1/4$ $11/8$ $19,900$ $21,620$ $128 1/4$ $11/8$ $17,520$ $13,080$ $128 1/4$ $11/8$ $17,520$ $13,080$ $128 1/4$ $11/8$ $15,230$ $21,620$ $140 1/4$ $11/8$ $15,230$ $21,620$ $152 1/4$ $7/8$ $13,080$ $21,620$ $152 1/4$ $11/8$ $13,080$ $21,620$ $152 1/4$ $11/8$ $23,865$ $21,620$ $108 5/8$ $7/8$ $21,440$ $21,620$ $120 5/8$ $7/8$ $19,025$ $21,620$ $120 5/8$ $11/8$ $19,025$ $21,620$ $12 5/8$ $7/$

For SI: 1 inch = 25.4 mm, 1 lbf = 4.45 N

MiTek® Hardy Frame® Saddle

The MiTek[®] Hardy Frame[®] Saddle (HFS) is a 14 gauge steel channel intended to be used as a splice at locations where plumbing or other vertical penetrations destroy the structural integrity of a walls top plates. The Saddle can be installed over the top or from the underside of the top plates, and is capable of resisting both tension and compression loads in a clearspan of up to 4-1/2" inches. For wall depths greater than 3-1/2", or to install after plumbing lines have been run, the product can be separated into two "L" shapes by gripping the legs of the channel and flexing the top surface along the serration lines.





MiTek [®] Hardy Frame [®] Saddle ^{1, 2}								
Model NumberFastener Quantity 3,4Allowable Tension 5, 6 (lbs)Allowable Compression (lb								
HFS24	24-16d common	2950	2500					
HFS36	32-16d common	4280	2500					

For SI 1 inch = 25.4 mm, 1 lb. = 4.45 N

- 1. Loads shown are Allowable Stress Design (ASD) and exclude a 1.33 stress increase.
- 2. The maximum notched section in the wood member is 4-1/2 inches.
- 3. Fastener quantity is the number of 16d Common nails to be installed into each of the members to be joined.
- 4. When the end distance from the joint to the first nail hole is less than 1-inch, omit the (2) nails in the 3-inch side-plate and the (1) nail in the 1-1/2 inch side-plate that are nearest the joint. For this condition there is no reduction in values.
- 5. The allowable tension capacities are for normal duration. The values may be adjusted for other durations, such as for seismic and wind loading in accordance with the AF&PA NDS.
- 6. Allowable tension capacities assume the Saddle is attached to lumber members with a specific gravity of 0.49 or higher

MiTek[®] Pro-Series[™] Screws for use with MiTek[®] Hardy Frame[®] Panels

WS-1/4" x 3" Screws

For connection directly to top plates



WS-1/4" x 4-1/2" Screws For 2x filler above







			Dimens	ions (in)			Allowable S	Shear (160%)
USP Stock No.	Description	L	SH	т	Thread	Finish	12 GA Steel to DF-L/SP	12 GA Steel to S-P-F
WS3	1/4" x 3"	3	3/4	2-1/4	2	Zinc	668 lbs	475 lbs
WS45	1/4" x 4-1/2"	4-1/2	1-1/4	3-1/4	3	Zinc	825 lbs	673 lbs

1. Allowable loads have been increased 60% for short term loading; no further increase shall be permitted.

2. Zinc finish = Yellow Zinc Dichromate.

3. Code Approved by ICC Evaluation Service (ESR-2761), LA City (RR-25850), and State of Florida (FL-16091).



USP Stock No.	Steel Gauge						Faster	er Schedule		Allowable	Shear (160%)	
		Orientation	Each Member		Direction of Load		CDE					
	uuugo			Туре	01 Eddu	DL-F/2b	0-1-1					
MP4F	20	Н	6	8d x 1-1/2	Н	845 lbs	710 lbs					

1. Allowable loads have been increased 60% for short term loading; no further increase shall be permitted.

2. 8d nails are .131" dia. x 1-1/2" long, minimum embedment shall be 1-5/16".

3. Code Approved by ICC Evaluation Service (ESR-3455), LA City (RR-25779), and State of Florida (FL-821).

"KRPS" Straps

For Portal condition with #10 self-tapping screws to Panel and 16d nails to header



	-	_	 	 	 	—— L ——			 	 	
					KR	S18 & KRPS22 5	-1/2"				
						KRPS28 12"					
w	\$	•	•	•	•			•	•	•	•

USP	Steel	Dimensions (in)		Fastener S	chedule	Allowable Tension (160%)	
Stock No.	Gauge	W	L	#10 Screws	16d Nails	DF-L/SP	
KRPS18			18-5/16	6	6	1325 lbs	
KRPS22	16	1-1/2	22-5/16	0	0	4700 // .	
KRPS28			28-5/16	8	8	1720 lbs	

Allowable loads have been increased 60% for short term loading; no further increase shall be permitted.
 16d nails are .162" dia. x 3-1/2" long, minimum embedment shall be 1-5/8".

3. #10 Hex Head self-tapping screws with a Self Drilling (SD) point are recommended into face of Panel.



2		
	0	



Panel Installations



channel of Panels when connecting to a hold down rod from above. 2) All Thread length fits up to a 14" joist depth + 3/4" subfloor + (4) 2x wood plates

3) Each Hardened Round Washer may be substituted with two SAE or two Round-Flat Washers

4) HS all thread rods provided by MiTek® Hardy Frame®s are stamped on both ends HF

Refer to the MiTek® Hardy Frame®[®] Product Catalog and Installation Details for more specific information

2

2

1-1/8 STD 1-1/8 HS

2

2

included)

HFSW12

HFSW12

HFSW15-24

HFSW15-24

HFTC12 STD

HFTC12 HS

HFTC15-24 STD

HFTC15-24 HS

2 per kit





















On concrete



At raised floor head out



On nuts and washers (Requires 5,000 psi non-shrink grout). Check with building jurisdiction for 3rd party inspection requirements



On wood sill



Connection to top plates 1 1/4 x 3" WS-Series screws



With 2x filler 1/4 x 4 1/2" WS-Series screws



1/4 x 3" WS-Series screws and MP4 F connectors (qty by design professional). Screws or MP4 F required at adjacent framing



Portal condition 1/4 x 3" WS-Series screws and USP KRPS straps (when required by design professional). Use #10 self tapping screws to Brace Frame and 16d nails to header.



On raised floor 1/4 x 4 1/2" WS-Series screws



Straight-Stack installation (check cumulative forces)



Stagger-Stack installation



Two MiTek® Hardy Frame®® Posts below

Floor to Floor connectors	N	MiTek [®] Hardy Frame [®]					
	Tension	Tension Connector Kit Components					
			Brace	Frames			
HFTC	Model Number	"HFSW" Stacking Washer	Anchor Bolt Assembly				
			7/8 STD	7/8 HS			
	HFTC-7/8 STD	NA	2				
👻 👻 2 per kit	HFTC-7/8 HS	NA		2			

Connector Rod Assemblies:

HFTC-7/8 STD = 7/8 x 26" ASTM F1554 Grade-36 all thread with (2) Hardened Round Washers & (2) Grade 8 Hex Nuts. HFTC-7/8 HS = 7/8 x 26" ASTM A193 Grade-B7 all thread with (2) Hardened Round Washers & (2) Grade 8 Hex Nuts 1) Plate washers are built into all four corners of Brace Frames. "HFSW" washers are not required. 2) All Thread length fits up to a 14" joist depth + 3/4" subfloor + (4) 2x wood plates

3) Each Hardened Round Washer may be substituted with two SAE or two Round-Flat Washers4) HS all thread rods provided by MiTek® Hardy Frame®s are stamped on both ends



Refer to the MiTek® Hardy Frame® Product Catalog and Installation Details for more specific information















requirements)

See the MiTek® Hardy Frame® Moment Frame Catalog for more complete product listing

					Wall H	leight		
			8' 0-3/4" 9' 0-3/4"				10' 0-	3/4"
Col Type & Nom Opening Width	W _{in} (ft-in)	Wout (ft-in)	h ¹ Opening Height (ft-in)	Weight (lbs)	h ¹ Opening Height (ft-in)	Weight (lbs)	h ¹ Opening Height (ft-in)	Weight (lbs)
HF-D9 6x	6' 7"	8' 4"	7' 0_1///"	987	8' 0-1///"	1,064	Q' 0_1//"	1,141
HF-D9 8x		10' 4"	7 0-1/4	1,051	0 0-1/4	1,128	9 0-1/4	1,205
HF-D9H 8x	0' 7"	10 4	6' 11-1/4"	1,102	7' 11-1/4"	1,179	8' 11-1/4"	1,256
HF-D12 8x	0/	10' 10-1/2"	7' 0-1/4"	890	8' 0-1/4"	938	9' 0-1/4"	987
HF-D18 8x		11' 9-1/2"	6' 11-3/4"	1,412	7' 11-3/4"	1,490	8' 11-3/4"	1,567
HF-D9 10x		12' 4"	6' 11-1/4"	1,173	7' 11-1/4"	1,250	8' 11-1/4"	1,327
HF-D12 10x	10' 7"	12' 10-1/2"	7' 0-1/4"	954	8' 0-1/4"	1,002	9' 0-1/4"	1,051
HF-D18 10x		13' 9-1/2"	6' 9-1/4"	1,650	7' 9-1/4"	1,728	8' 9-1/4"	1,805
HF-D9 12x		14' 4"	6' 11-1/4"	1,244	7' 11-1/4"	1,321	8' 11-1/4"	1,398
HF-D12 12x	12' 7"	14' 10-1/2"	7' 0-1/4"	1,018	8' 0-1/4"	1,067	9' 0-1/4"	1,115
HF-D18 12x		15' 9-1/2"	6' 9-1/4"	1,746	7' 9-1/4"	1,824	8' 9-1/4"	1,901
HF-D9 14x		16' 4"	6' 11-1/4"	1,315	7' 11-1/4"	1,392	8' 11-1/4"	1,469
HF-D12 14x	14.7"	16' 10-1/2"	7' 0-1/4"	1,083	8' 0-1/4"	1,131	9' 0-1/4"	1,180
HF-D18 14x	14 /	17' 9-1/2"	6' 9-1/4"	1,842	7' 9-1/4"	1,919	8' 9-1/4"	1,997
HF-D18H 14x		17' 10"	6' 5-3/4"	2,372	7' 5-3/4"	2,471	8' 5-3/4"	2,570
HF-D9 16x		18' 4"	6' 10-1/4"	1,462	7' 10-1/4"	1,539	8' 10-1/4"	1,616
HF-D18 16x	16' 7"	19' 9-1/2"	6' 9-1/4"	1,938	7' 9-1/4"	2,015	8' 9-1/4"	2,093
HF-D18H 16x		19' 10"		2,502		2,601		2,701
HF-D18H 18x	18' 7"	21' 10"	6' 5-3/4"	2,633	7' 5-3/4"	2,732	8' 5-3/4"	2,831
HF-D18H 20x	20' 7"	23' 10"		2,763		2,862		2,962

MOMENT FRAME NOMENCLATURE HF-D18 H 8 X 9 FB

FIXED BASE (AS OCCURS) Nominal 1ST Story Double Plate Height (FT) Nominal Clear Span (FT)

HEAVY DUTY NOMINAL WIDTH OF COLUMN (IN)

MiTek[®] Hardy Frame[®]

Moment Frame Template Kits										
	Hold Down Rods									
Column Type	HFT Model	Grade	Diameter(in)	Length (in)]					
D9 & D9H	HFTK-D9	етр		20	1					
D12	HFTK-D12	510	3/4	32						
D18 & D18H	HFTK-D18	HS		36]					

STD (Standard) rods are ASTM F1554 Grade 36

HS (High Strength) rods are ASTM A 193 Grade B7

All Template Kits include: 2-Templates (HFT)

2-Bolt Braces (HFBB)

8-Threaded Rods with 2 washers & 4 nuts for each rod #3 Grade 40 rebar Shear Ties per the Anchorage Schedule

-- ----

D9 & D9H =BUILT UP COLUMN



D12=W12 x 22	J	
	3/4"	1/4"
	+2	ч
12-1/4"		
13-1/4"	<u>.</u>	





	MiTek® Hardy Frame® Moment Frame: Anchorage Schedule ^{1,2}												
Column Type	Anchorage Designation	Embed From Top of Footing le (in)	Min Edge & End Dist at Footing (in)	Min Edge Dist at T.O. Conc (IN)	Min End Dist at T.O. Conc (IN)	Anchor QTY DIA & Grade Per Column (IN)	Closed Shear Tie Min QTY, Size & Spacing						
D9	D9-Pinned												
D9H	D9H-Pinned	12	12	12	12 19	19	2 3/8	4	4 EA 3/4-STD	4 EA #3 @ 3" OC			
D12	D12-Pinned												
D18	D18-Pinned	10	77	2.2/0	7 2/0		5 EA #2 @ 2" OC						
D18H	D18H-Pinned	10	21	2 3/0	1 3/0	4 EA 3/4 - N3	JEA#3@3 00						

FOUNDATION DESIGN, FOOTINGS AND STEM WALLS SHALL BE DESIGNED BY THE ENGINEER OF RECORD

Notes: 1. Anchors are designed per AISC 341-10 and ACI 318 Appendix D based on fc=2500 psi, fu=60,000 psi and fy=40,000 psi (min0 2. For alternate shear transfers or pull-out resistance, calculations shall be supplied by the Engineer of Record

Refer to the MiTek[®] Hardy Frame[®] Moment Frame Catalog and Installation Details for more specific information

· All model numbers shown ship pre-assembled; over-sized frames ship as "knock-down" units that require field welding and special inspection by others

· For a complete list of standard sizes see the MiTek[®] Hardy Frame[®] Moment Frame Catalog

• Two Story Frames available



Typical Installation Details

	FRAME	CONFIGURA	TIONS AND	GEOMET	RY		
MODEL NUMBER	BU COLUMN	HSS BEAM	W _{CL-COL} (min)	W _{CL-COL} (max)	H _o (max)	H _{PL} (max)	
HFMF611	DUIG 5:00	11000-4-2/0	01.0.1/#	471 4 1/1	01.4.4.1/.	401.0.3/	
HFPIC611	BU6.5X33	H550X4X3/8	8-272	17-172	8-1174	10-0 %	
HFMF811		HEEGVEVE/9	0' 4 1/"	151 2 1/1	10:111/"	14' 0 3/	
HFPIC811	BU6.5X59	13302023/0	0 -4 /2	15-572	12-1174	14-0 %	
HFMF813	DUR EVED		151 4 1/1	251 2 1/1	12:01/"	14' 0 3/	
HFPIC813	BU6.5759	H336X0X1/2	13-4 /2	23-372	12-974	14-0 74	
HFMF1013	BUILD Exc1		o' c 1/"	15' 5 1/"	12'-9 1/"	14'-0 34'	
HFPIC1013	BU10.5X01	H336X0X1/2	0-072	15-572	12-974	14-0 74	
HFMF1014	BUILD Exc1		151 6 1/ "	251 5 1/1	10:01/"	14' 0 3/	
HFPIC1014	BU10.5X01	13362023/6	15-072	23-372	12-074	14-0 %	
HFMF1214	PU12 Eve4		0' 0 1/"	15' 7 1/"	10:01/"	14' 0 3/	
HFPIC1214	6012.5304	13362023/6	0-0/2	13-7 72	12-074	14-0 74	
HFMF1216	DU12 Eve4	HEE10v6v1/2	15' 0 1/"	251 7 1/1	10 6 1/ "	14' 0 3/	
HFPIC1216	6012.5304	133102021/2	13-672	23-1/2	12-074	14-0 74	
HFMF1416	DU14.4 E00	110010-0-1/0	01.40.1/#	451 0 1/1	101 0 1/1	141.0.3/	
HFPIC1416	DU14.5X00		9-10/2	15-972	12 -0 74	14-0 74	
HFMF1416	DU14.4 Ev.00	110010-0-5/0	451 40 1/1	251.0.1/1	101.01/1	141.0.3/	
HFPIC1416	BU14.5X00	133102025/6	15-10 /2	20-972	12-074	14-0 74	

NOTES: 1. FINAL FRAME DIMENSIONS MAY BE ADJUSTED TO FIELD-SPECIFIC CONDITIONS. ANY CHANGE EXCEEDING THE NOMINAL HEIGHT OR SPAN FOR THE MODEL NUMBER SPECIFIED REQUIRES REVIEW AND APPROVAL BY THE ENGINEER OF RECORD PRIOR TO FRAME FABRICATION.

CUSTOM DESIGNS AVAILABLE FOR FRAMES EXCEEDING THE OVERALL LIMITATIONS OF THE MINIMUM AND MAXIMUM DIMENSIONS SHOWN ABOVE. 2

3. BU DESIGNATES BUILT-UP COLUMN. REFER TO 1/HFMF2 FOR COLUMN SECTION

PROPERTIES. LATERAL BEAM BRACING NOT REQUIRED FOR ANY MODEL AT THE SPANS SHOWN ABOVE.

4. 5. WIN-WOOD AND WOUT-WOOD ASSUMED MIN 2x NAILER ATTACHED ON STEEL COLUMN FLANGES.

FRAME CONFIGURATIONS AND GEOMETRY



COLUMN & BASE PLATE SECTION PROPERTIES COLUMN SECTION FRAME TYPE ΒPL BPw dco b_f tf S_1 S_2 HFMF 5 1/4" 3" 7 1/2' 2" BU6.5x33 6 ½ 4" 1" HEPIC 3" 8' 11 3/ HEME 9 1⁄2" 7 ½" 3" 8 % 1 1/4" BU8.5x59 6" 3" HFPIC 14 1⁄4" 11" 10" HEME 11 % 7 % 3" BU10.5x61 10 ½" 6" 1 1/4" 4" HFPIC 12" 14 1⁄4" HFMF 13 ½' 7 1/2" 3" BU12.5x64 12 ½" 6" 1 1⁄4" 4" HEPIC 14 %" 11" 14" HEME 15 ½" 7 ½" 3" BU14.5x66 6" 1 1/4" 4" 14 ½"







BUILT-UP COLUMN STEM

8% 11" HFPIC 16" 14 1⁄4" 11"









Typical Installation Details



33





HARDY FRAME SPECIAL MOMENT FRAME - GENERAL NOTES

- <u>GENERAL REQUIREMENTS</u> 1. REFERENCED DOCUMENTS: THE DESIGN, FABRICATION AND QUALITY ASSURANCE OF THE HARDY FRAME SPECIAL MOMENT FRAME SYSTEM COMPLIES WITH THE FOLLOWING
 - A. INTERNATIONAL BUILDING CODE (IBC) 2012 & 2015
 - В. PREQUALIFIED CONNECTIONS FOR SPECIAL MOMENT FRAMES FOR SEISMIC APPLICATIONS (AISC 358s2-14 & AISC 358-16, CH. 11)
 - С

 - AMERICAN INSTITUTE OF STEEL CONSTRUCTION SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS (AISC 360-10 & AISC 360-16) AMERICAN INSTITUTE OF STEEL CONSTRUCTION SEISMIC PROVISIONS FOR STRUCTURAL STEEL BUILDINGS (AISC 341-10 & AISC 341-16) D.
 - Ε. AMERICAN WELDING SOCIETY D1.1 2015 STRUCTURAL WELDING CODE-STEEL (AWS D1.1 & D1.8)
- (AWS DI. 14 DI.3) ALPHA AND NUMERIC DESIGNATORS [#] & (#) USED HEREIN TO SIMPLIFY THE IDENTIFICATION OF PLATES AND WELDS, RESPECTIVELY. DESIGNATORS ARE DEFINED BELOW (REFER TO DETAIL 1/HFMF 4): [A] SIDE PLATES, PARALLEL TO WEB OF COLUMN, CONNECTING BEAM TO 2
 - - COLUMN.
 - [D] HORIZONTAL SHEAR PLATE [4] FILLET WELD CONNECTING SIDE PLATE [A] TO HORIZONTAL SHEAR PLATE [D]

 - {2} FILLET WELD CONNECTING INSIDE FACE OF SIDE PLATE [A] TO
 - FLANGE TIPS OF W-COLUMN
 FILLET WELD CONNECTING INTERIOR EDGES OF HORIZONTAL SHEAR
 - [6] FILLET WELD CONNECTING SIDE WALL OF HSS BEAM TO SIDE PLATE

(7) HORIZONTAL FLARE-BEVEL WELD CONNECTING HSS BEAM RADIUS TO SIDE PLATE [A]

- MATERIAL 1. MATERIAL:
 - A. MOMENT CONNECTION PLATE AND BUILT-UP COLUMN PLATE MATERIAL MEETS THE REQUIREMENTS OF ASTM A572, GRADE 50
 B. BASE PLATE MATERIAL MEETS THE REQUIREMENTS OF ASTM A572
 - ALL OTHER FASTENERS AND COMPONENTS MEET THE REQUIREMENTS OF
 - C. ASTM A36
 - ANCHOR BOLTS SHALL COMPLY WITH THE REQUIREMENTS OF ASTM A307 (AS D. REQUIRED BY LOCAL JURISDICTIONS)

 - NELSON STUDS (Fy=70ksi) COLUMN & BEAM WOOD NAILERS MEET THE REQUIREMENTS OF NO. 2 DOUGLAS FIR LARCH OR BETTER
- 2. ROLLED SHAPES:
 - A. ROLLED SHAPES USED FOR COLUMNS MEET THE REQUIREMENTS OF ASTM A992
 - HSS SECTIONS USED FOR BEAMS MEET THE REQUIREMENTS OF ASTM A500 GRADE B В.
- 3.
- WELD FILLER METAL: A. THE WELD FILLER METAL AND ASSOCIATED WELDING PROCESS FOR ALL
 - THE WELD FILLER METAL AND ASSOCIATED WELDING PROCESS FOR ALL FILLET AND FLARE-BEVEL WELDS MAY BE ANY OF THE FOLLOWING, PROVIDED COMPLIANCE WITH NOTES 3.b AND 3.c BELOW IS DEMONSTRATED: E70T-6. E71T-1, E71T-8 OR E70TG-K2 FOR FCAW
 E7XT-9 FOR FLUX CORED ARC WELDING (FCAW) WITH GAS SHIELDING F7A2-EXXX FOR SUBMERGED ARC WELDING (SAW)
 E7018 STICK ELECTRODE FOR SHIELDED METAL ARC WELDING (SMAW)
 THE WELD FILLER METAL USED DEMONSTRATES AN ENERGY
 EQUIVALENT TO A MINIMUM CVN TOUGHNESS OF 20 FT-LBS. IMPACT STRENGTH AT A TEMPERATURE OF -20'F AND 40 FT-LBS IMPACT
 STRENGTH AT 70'F AS DETERMINED BY AWS CLASSIFICATION TEST METHODS OR MANUFACTURER CENTIFICATION.
 ALL WELD FILLER METAL ISFIES A MAXIMUM DIFEUSIBLE HYDROGEN
 - ALL WELD FILLER METAL SATISFIES A MAXIMUM DIFFUSIBLE HYDROGEN CONTENT REQUIREMENT OF 16 MILLILITERS OF HYDROGEN PER 100 GRAMS OF WELD METAL OR LESS (H16).

IELD WELDING (AS OCCURS FOR FILLET/FLARE BEVEL WELDS ON HSS BEAMS TO SIDE FIELD W PLATES) FIELD WELDING SHALL COMPLY FULLY WITH THE REQUIREMENTS OUTLINED IN

SECTION "SHOP WELDING.

- PREPARATION 1. THE FABRICATOR EMPLOYS A DISTORTION CONTROL PROGRAM TO ADDRESS CONTROL OF DISTORTION AND WELD SHRINKAGE, INCLUDING MAINTENANCE OF DIMENSIONAL ACCURACY
- BASE METAL SURFACE PREPARATION: SURFACES ON WHICH WELD METAL IS TO BE DEPOSITED, INCLUDING BUT NOT LIMITED TO COLUMN FLANGE TIPS (I.E., COLUMN FLANGE-TO-SIDE PLATE [A] ATTACHMENT), BEAM RADII, AND THERMAL CUT EDGES ARE SMOOTH, UNIFORM, AND FREE FROM LOOSE OR THICK SCALE, SLAG, RUST, MOISTURE, GREASE AND OTHER FOREIGN MATERIAL THAT WOULD PREVENT PROPER WELDING.
- 3
- THERMAL CUTTING: A. THE ROUGHNESSES OF ALL THERMAL-CUT SURFACES ARE NOT GREATER THAN AN ANSI SURFACE ROUGHNESS VALUE OF 1000 MICRO-INCHES. ROUGHNESS EXCEEDING THIS VALUE, AND NOTCHES OR GOUGES NOT MORE THAN 3/16 INCH DEEP, ON OTHERWISE SATISFACTORY SURFACES ARE REMOVED BY MACHINING OR GRINDING.
 - REMOVED BY MACHINING UK GRINDING. FLAME CUT SURFACES ARE FREE OF GLOBULES AND LOOSE SLAG. THE THERMAL CUTTING EQUIPMENT IS SO ADJUSTED AND MANIPULATED AS TO AVOID CUTTING BEYOND (INSIDE) THE PRESCRIBED LINES. THERMAL CUTTING PROCESSES ARE LIMITED TO PLASMA ARC-CUTTING OR В.
 - C. OXYFUEL GAS PROCESSES.

- QUALITY CONTROL 1. MITEK-USA, Inc. OR THEIR SUBCONTRACTORS ARE RESPONSIBLE FOR QUALITY CONTROL AND PROVIDE IN-PROCESS VISUAL INSPECTION OF ALL FABRICATION ACTIVITIES TO ENSURE THAT MATERIALS AND WORKMANSHIP MEET THE REQUIREMENTS OF THE DESIGN, OC INSPECTION INCLIDES HOLD POINTS FOR POST-WELD VISUAL INSPECTION OF FILLET WELD [2] PRIOR TO INSERTION OF BEAM TO VERIEY WELD INTEGRITY
 - AS OCCURS, FIELD WELDING QUALITY CONTROL IS THE RESPONSIBILITY OF THE PURCHASER (SEE "UT INSPECTION" SECTION).

- <u>SHOP WELDING</u> 1. WELDER QUALIFICATION: THE PERFORMANCES OF ALL WELDERS, WELDING OPERATORS AND TACK WELDERS ARE QUALIFIED IN CONFORMANCE WITH AWS 01.1, SECTION 4, PART C TO DEMONSTRATE ABILITY TO PRODUCE SOUND WELDS. WELDING PROCEDURE SPECIFICATIONS (WPS): 2
 - THE FABRICATION CONTRACTOR HAS PREPARED A SPECIFIC WRITTEN WPS FOR EACH DIFFERENT WELDING APPLICATION. DIFFERENT WELDING APPLICATIONS INCLUDE, BUT ARE NOT LIMITED TO, THE JOINT DETAILS AND TOLERANCES, PREHEAT AND INTERPASS TEMPERATURE, SINGLE OR MULTIPLE STRINGER PASSES, WELDING CURRENT, POLARITY, ALLOWABLE AMPERAGE RANGES, ALLOWABLE VOLTAGE RANGES, ALLOWABLE TRAVEL SPEED RANGES, ELECTRODE EXTENSION, ROOT TREATMENT, WELDING POSITION, WELDING PROCESS, ELECTRODE MANUFACTURER, FILLER METAL TRADE NAME FOR THE ELECTRODE TYPE SELECTED, AND OTHER ESSENTIAL VARIABLES AS DEFINED IN AWS D1.1 REQUIRED TO COMPLETE THE FABRICATION OF THE MOMENT FRAME(S). AMPERAGE, VOLTAGE, TRAVEL SPEED AND ELECTRODE EXTENSION ARE MAINTAINED WITHIN THE FILLER METAL MANUFACTURE'S RECOMMENDATIONS. EACH WPS PREPARED IS BASED ON AND REFERENCED TO A DOCUMENTED

 - AND APPROVED PROCEDURE QUALIFICATION RECORD (PQR). THE APPROVED WPS FOR EACH APPLICABLE PRODUCTION WELD IS CLEARLY С DISPLAYED TO PROVIDE READY ACCESS BY THE ASSIGNED WELDERS, WELDING SUPERVISORS AND INSPECTORS. ALL WPSs ARE PREPARED BY QUALIFIED INDIVIDUALS. WPSs ARE PREPARED
 - D. BY THE SAME INDIVIDUAL RESPONSIBLE FOR THE SUITABILITY OF THE WPS. WELDING PROCEDURE QUALIFICATION (PQR):
- 3 DOCUMENTED PROCEDURE QUALIFICATION RECORDS ARE MAINTAINED BY HARDY FRAMES, INC. PROCEDURE QUALIFICATION CONFORMS TO THE REQUIREMENTS OF AWS D1.1, TABLE 4.1 AND EMPLOYS THE FOLLOWING TESTING METHODS AND ACCEPTANCE CRITERIA:
 - VISUAL INSPECTION IN ACCORDANCE WITH AWS D1.1, SECTION 4.8.1. RADIOGRAPHIC TESTING (RT) OR ULTRASONIC TESTING (UT) BEFORE PREPARING MECHANICAL TEST SPECIMENS, IN ACCORDANCE WITH AWS D1.1, SECTION 4.8.2

DL1, SECTION 4-3.2. MECHANICAL TESTING IN ACCORDANCE WITH AWS D1.1, SECTION 4.8.3. THE TYPE AND NUMBER OF TEST SPECIMENS, FOR EACH QUALIFIED PRODUCTION WELDING POSITION, SHALL BE PER AWS D1.1, TABLE 4.2 (1), USING A GROOVE WELD TEST PLATE PER FIGURE 4.10(2). CHARPY V-NOTCH IMPACT TESTING OF THE WELD METAL IN ACCORDANCE WITH AWS D1.1, SECTION 4.1.1.3. THE REQUIRED TEST TEMPERATURE AND ENERGY VALUE IS THAT SPECIFIED IN MATERIAL SECTION 3.b. THE TYPE AND NUMBER OF NOTCH TOUGHNESS SPECIMENS, FOR EACH QUALIFIED PRODUCTION WELDING POSITION, IS PER AWS D1.1, ANNEX III, TABLE III-1. ONE SPECIMEN MAY BE LESS THAN THE MINIMUM AVERAGE OF 20 FT-LBS., BUT NOT LESS THAN 15 FT-LBS.

- ALL PROCEDURE QUALIFICATION TESTING IS PERFORMED BY AN INDEPENDENT CERTIFIED AND APPROVED TESTING LABORATORY
- IN LIEU OF THE REQUIREMENTS OF 3.a AND 3.b, A CURRENT CERTIFICATE OF CONFORMANCE PROVIDED BY THE WIRE MANUFACTURER MAY BE USED AS THE SUPPORTING PQR PROVIDED FULL COMPLIANCE IS MET FOR EVERY CONDITION OF PREQUALIFICATION FOUND IN AWS D1.1 SECTION 3 FOR PREQUALIFIED FILLET WELDS. THE SELECTION OF THIS OPTION BY THE CONTRACTOR'S FABRICATION/ERECTION SUBCONTRACTOR IS PREDICATED ON ITS ACKNOWLEDGEMENT THAT ITS CERTIFIED WELDERS ARE EXPERIENCED AND CONFIDENT IN THE USE AND SETTINGS SPECIFIED IN THE CERTIFICATE OF CONFORMANCE WITH THE ALLOWABLE TOLERANCES FOR ESSENTIAL VARIABLES FOUND IN TABLE 4.5 OF AWSD1.1.
- 4 TACK WELDS
 - A. TACK WELDS ARE SUBJECT TO THE SAME QUALITY REQUIREMENTS AS THE FINAL WELDS, INCLUDING PREHEAT AND UNDERCUT, IN ACCORDANCE WITH AWS D1.1, SECTION 5.18.2. THESE QUALITY REQUIREMENTS APPLY EQUALLY TO TACK WELDING OF BACKING STRIPS, FILLER PLATE, WELD RUN-OFF TABS,
 - TO TACK WELDING OF BACKING STRIPS, FILLER PLATE, WELD RUN-OFF TAE AND ANY OTHER CONSTRUCTION AIDS. VERTICAL TACK WELDS BETWEEN SIDE PLATE [A] AND FLANGE EDGES OF COLUMN ARE NOT PLACED WITHIN 2 INCHES OF EACH END OF WELD [2]. TACK WELDS BETWEEN SIDE PLATES [A] AND HSS BEAM ARE NOT PLACED WITHIN 2 INCHES OF EACH END OF WELD [7]. ALIGNMENT CONTROL METHODS MAY INCLUDE, BUT ARE NOT LIMITED TO, TORVINCIPIONO OF THORD MAY INCLUDE, BUT ARE NOT LIMITED TO, В.
 - С
 - D. ALIGNMENT CONTROL METHODS MAT INCLODE, BOT ARE NOT ALL MITED TO, TACK WELDING OF TEMPORARY ANGLE STRUTS (DOGS) TO TOP AND BOTTOM FREE EDGES OF SIDE PLATE [A], NOT CLOSER THAN 2 INCHES FROM THE VERTICAL FREE EDGE OF SIDE PLATE [A], IN ORDER TO MAINTAIN THE NECESSARY SEPARATION DISTANCE REQUIRED TO INSTALL THE HSS BEAM.
- - THE MINIMUM PREHEAT AND INTERPASS TEMPERATURES FOR A GIVEN THICKNESS OF BASE METAL TO BE WELDED IS DETERMINED BY AWS D1.1 TABLE 3.2
 - PREHEAT TEMPERATURES ARE MEASURED AT A DISTANCE FROM THE WELD EQUAL TO THE THICKNESS OF THE PART BEING WELDED, BUT NOT LESS THAN THREE INCHES IN ANY DIRECTION INCLUDING THE THROUGH В. THICKNESS OF THE PIECE. WHERE PLATES ARE OF DIFFERENT THICKNESS, THE PREHEAT REQUIREMENT FOR THE THICKER PLATE GOVERNS. MAINTENANCE OF PREHEAT TEMPERATURE THROUGH THE EXECUTION OF THE WELD (I.E. THE INTERPASS TEMPERATURE) IS ESSENTIAL. MAXIMUM INTERPASS TEMPERATURE IS LIMITED TO 550 DEGREES FAHRENHEIT, MEASURED AT A DISTANCE NOT EXCEEDING ONE INCH FROM THE START OF THE WELD PASS. WELDING OPERATORS AND INSPECTORS ARE IN POSSESSION OF AND UTILIZING TEMPERATURE STICKS. IN NO CASE, REGARDLESS OF THE WELDING PROCESS, SHALL THE PREHEAT
 - TEMPERATURE BE LESS THAN THAT REQUIRED TO DRIVE OFF ANY SURFACE MOISTURE OR CONDENSATION WHICH MAY BE PRESENT ON THE STEEL ELEMENTS TO BE WELDED. ALL SLAG IS REMOVED AFTER EACH WELD PASS BEFORE WELDING OVER
- 7 ALL SLAG IS REINVEU AF IER PACH WELD PASS BEFORE WELDING OUED PREVIOUSLY DEPOSITED WELD METAL, AND THE WELD AND THE ADJACENT BASE METAL SHALL BE BRUSHED CLEAN. THIS REQUIREMENT SHALL APPLY NOT ONLY TO SUCCESSIVE LAYERS BUT ALSO TO SUCCESSIVE BEADS AND TO THE CRATER AREA WHEN WELDING IS RESUMED AFTER ANY INTERRUPTION, IN ACCORDANCE
- WITH AWS D1.1 SECTION 5.30.1. ARC STRIKES ON CONNECTION PLATES, BEAMS AND COLUMNS ARE TO BE AVOIDED. 8 WELD TIE-INS ARE NOT PERMITTED 9
- 10. PEENING IS NOT ALLOWED

WELD RUN-OFF TABS ARE NOT USED FOR FILLET WELDS. PREHEAT AND INTERPASS TEMPERATURE REQUIREMENTS: 6

Typical Installation Details



37



PROFESSIONAL AS ALTERNATES TO REMOVE AND REPLACE DETAILS ON SHEET HFMF 3.

Typical Installation Details



39

Moment Frame Installation inside an existing wall line

- 1. Dig footing pads or grade beam per the plan.
- **2.** Tilt Moment Frame and lower both columns bases into the open trench.
- **3.** Rotate top of Frame until it is vertical, raise to desired position then temporarily shore the Frame in place.
- 4. Assemble the Template Kit per MiTek® Hardy Frame® Details.
- 5. Install all hold down anchors in the base plates and assemble.
- **6.** With reinforcement required by the EOR in place (not shown) pour concrete up to the bottom of the column base plates.
- Install USP MP4F connectors to transfer shear from the existing collector to the MF Beam per the plan specifications by the Engineer of Record.



Installation outside an existing wall line

- 1. Dig footing pads or grade beam per the plan.
- 2. Assemble the Template Kit per MiTek® Hardy Frame® Details.
- Locate assembled Template Kits at each of the column locations and orient Templates with the slotted holes positioned for measuring the inside opening width (Win)
- Measure the interior "slot to slot" distance to be the same as the "Win" (inside steel to steel) dimension for the Frame being installed.
- Set the anchors to be 4-1/4 inches (minimum) above top of concrete
- 6. With reinforcement required in place (not shown) pour concrete.
- Install one nut with one washer above on all anchors position washers at approximately 1-1/2 inches above top of concrete
- **8.** Set Moment Frame then place washers in contact with the top of base plate and install nuts above
- 9. Level the Frame and make height adjustments by raising or lowering the nuts below the base plate. Check to be sure the pre-attached angle above the MF beam is in contact with the outside (or inside) face of wall per the plan specification by the Engineer of Record. All nuts must be "snug tight"
- **10.** Install screws horizontally through the angle into the existing wood structure



Panel Installation

- 1. Tilt Panel, lift over bolts and swing into the existing space
- 2. Install 2x filler at 1-1/2" gap
- 3. Connect with 1/4 x 4-1/2 USP WS-Series Screws



Ероху

CIA GEL7000-C epoxy has an ICC-ES evaluation report (ESR-3609) for design in seismic categories A-F for use in cracked and un-cracked concrete. The engineer of records design will take into account concrete edge distances, end distances and the





amount of combined tension and shear needed to resist the forces transferring from the MiTek® Hardy Frame® Shear Panel to the existing foundation.

Thru-Bolt

The design, including capacity of existing concrete and size of Bearing Plates below is determined by the engineer of record. The adjacent illustration shows installation with a MiTek[®] Hardy Frame[®] Bearing Plate (HFXBP) at the underside of concrete.



Thru-Bolt

New Footing Below

MiTek[®] Hardy Frame[®] unreinforced or reinforced anchorage solutions may be used below existing concrete or to replace existing concrete.



New Footing Below Existing

Hole Chart

An additional 1" diameter hole may be drilled in the upper half of the Panel when it is located in the hatched area.

To drill more than one hole, a larger diameter hole or a hole in a location outside of the hatched area, contact MiTek Hardy Frames.



Fixture Installation

2x4 Wall Framing

- \bullet There is no "inside or outside face" of MiTek $^{\ensuremath{\mathbb{R}}}$ Hardy Frame $^{\ensuremath{\mathbb{R}}}$ Panels.
- Install with the cavity face of Panel oriented in the direction of the fixture to be attached
- Install 2x backing in the cavity and secure with #10 (minimum) self-tapping screws through the wood into the steel or with 1/4"WS-Series screws through pre-drilled holes in the face of Panel. Pre-drilled holes must be evenly spaced no less than 3" OC

2x6 Wall Framing

- Installation of Panels are recommended to be at the inside face of a 2x6 wall to increase the concrete edge distance at the hold down anchors and to provide a 2" recess that can be used to:
 - Provide flat stud backing for surface finishes
 - Provide a thermal break in cold weather climates
 - Install a fixture at one or both faces of the wall



Wood

For attaching wood, siding, drywall and other surface finishes to the Panel or Brace Frame face #10 Flat or Wafer Head, self-tapping screws with a "Winged" self drilling (SD) point are recommended. When connecting to the edge of Panels, use a #12 diameter screw.











Steel

When attaching steel connectors (12-gauge maximum) fixtures, electrical boxes, wire mesh, etc. to the Panel or Brace Frame face #10 Hex, Flat Truss or Modified Truss Head with a Self Drilling (SD) point are recommended. When connecting to the edge of Panels, use a #12 diameter.







SELF DRILLING "SD" POINT SELF TAPPING



Cavity Face Panel in 2x4 framing with cavity towards outside face of wall



Solid Face Panel set flush to inside face of 2x6 wall

ADDITIONAL PUBLICATIONS FROM MITek®

MiTek[®] Builder Products is a division of MiTek[©] USA, Inc. MiTek product lines include the Hardy Frame[®] Shear Wall system, USP[®] Structural Connectors and Z4 Tie-Down System..



Typical Installation Detail Pages

MiTek[®] provides the Hardy Frame Typical Installation Details in plan format. These pages are available in ACAD or pdf; organized by anchorage, typical first floor installations and those on floor systems. Any or all of these pages may be attached to your plans as supplemental sheets or you can copy selected details as needed.



PRODUCT CATALOG

The MiTek[®] Hardy Frame[®] Product Catalog provides complete information for Engineers, Architects and Designers to specify our shear wall system. There is a complete listing of all Panels, Brace Frames and Accessories, allowable shear loads, corresponding uplift and drift, pre-engineered anchorage information, specification tips, photos and Typical Installation Details. The Installation Details in the Product Catalog conveniently match our ACad version that can be included as supplemental sheets to plan submittals.



Retrofit Guide

Provides Building Owners with an introduction to construction techniques and MiTek[®] product lines available to strengthen soft-story buildings in retrofit applications. The MiTek[®] Hardy Frame[®] Shear Wall System combined with USP[®] Structural Connectors provides soft story solutions. This guide can be used by the Design Professional to illustrate retrofit concepts to their clients.



MiTek® Z4 Product Catalog

The MiTek® Z4 product line includes the Cinch Nut, Continuity Tie (CT) and Tension Tie (T2). The Cinch Nut is a self ratcheting device that is designed to maintain a tight connection in the Z4 continuous "Quick Connect" rod system. The Cinch Nut, along with the CT and T2, offer more design options than any other hold down system and are rated for tension capacities that range from 5,000 to over 82,000 lbs. In addition to continuous rod applications, the T2 can be used as a hold down in conventionally framed shear walls.



MiTek® USP® Structural Connectors Product Catalog

Introducing the 2017 online catalog featuring new structural connector products and updated technical information. Our digital version will be updated often to ensure content is always current. This catalog is a comprehensive guide to our extensive product line featuring over 250 detailed application illustrations and detailed installation instructions, fastening schedules and load ratings. EWP and Plated Truss connectors are included. www.mitek-us.com/resources/Product-Catalog/



555 S. Promenade Ave., Suite 104, Corona, California 92879 (805) 477-0793 www.hardyframe.com